

高精度卧式 风电混塔模具及其生产线

High-Precision Horizontal Mould and Carousel for Hybrid Concrete Tower

立时代高度 铸混塔精度

Standing at the Height of the Wind Energy Era
Ensuring High Precision of Hybrid Concrete Tower.

■ 卧式模具尺寸精度 Dimension Precision of Horizontal Mould

序号 No.	项目 Item	允许偏差 (mm) Allowable Deviation (mm)	检测要求 Measurement Requirements
1	宽度 Width	± 0.35	每片至少测14点 At least 14 points
2	弧长 Arc Length	± 0.4	每片测4条 At least 4 arc lengths
3	弦长 Chord Length	± 0.4	每片测4条 At least 4 chord lengths
4	内腔高度 Cavity Depth	0~1.5	每片至少测14点 At least 14 points

